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**STUDIES ON THE YIELDS OF ROSE (*ROSA*) AND HIBISCUS (*ROSAINENIS*) FLOWERS IRRIGATED BY DISTILLERY SPENT WASH**S. Chandraju<sup>1</sup>, C. Thejovathi<sup>1</sup>, C. S. Chidan Kumar<sup>2</sup><sup>1</sup> Department of Studies in Sugar Technology, Sir M. Vishweswaraya Postgraduate Center, University of Mysore, Tubinakere, Mandya, Karnataka, India.<sup>2</sup> Department of Chemistry, Alva's Institute of Engineering and Technology, Shobhavana Campus, Mijar, Moodbidri, South Canara Dt. Karnataka, India.

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**ABSTRACT**

Yields of Rose (*Rosa*) and Hibiscus (*Hibiscus rosasinensis*) flowering plants were made by irrigated with distillery spent wash of different concentrations. The spent wash i.e., primary treated spent wash (PTSW), 1:1, 1:2, and 1:3 spent wash were analyzed for their plant nutrients such as nitrogen, phosphorous, potassium and other physical and chemical characteristics. Experimental soil was tested for its chemical and physical parameters. Rose and Hibiscus sets were planted in different pots (50 cm ht and 30 cm dia) and irrigated with raw water (RW), 1:1, 1:2 and 1:3 spent wash. The nature of yields of flowers was studied at their maturity. It was found that the yields of both flowers plants was very good (100%) in 1:3 SW irrigation, while very poor (25%) in 1:1 SW, moderate (80%) in 1:2 SW and 95% in RW irrigation growth. Soil was tested after harvest of flowers found no adverse effect on soil characteristics. This concludes that the diluted spent wash serves as an eco-friendly in irrigation medium.

**Key words:** Distillery spent wash, Rose, Hibiscus, Yields, Irrigation, Soil.**INTRODUCTION**

Rose (*Rosa*) belongs to Rosaceae family. Roses have a long storied history<sup>1</sup>. The Chinese and Egyptians are thought to have first cultivated roses, around 5000 years' ago. Selecting plants on the basis of flower color. During the middle Ages, monks and apothecaries grew roses for their medicinal value<sup>2, 3, 4</sup>. The rose has been valued for its beauty and fragrance and has a long history of symbolism and meaning. Rose<sup>5</sup> is the national flower of England and the United States, and the state flower of US states. The leaves most rose species are 5-15cm long, pinnate, with (3, 5, 9 and 13) leaflets and basal stipules the leaflets usually have a serrated margin and often a few prickles on the undesirable of the stem. Roses are of great economic importance, both as a crop for florists use and for use in perfumes. They also have minor medicinal uses. Rose perfumes are made from attar of roses are rose oil which is a mixture of

volatile essential oils obtained by steam distilling the crushed petals of roses.

Hibiscus (*Hibiscus rosasinensis*) tropical flower, it belongs the family Malvaceae. It gets its name from the Greek words. Hibiscus meaning mallow and rosa-sinensis, meaning rose of China<sup>6</sup>. Hibiscus flower are used by malayas as a food dye in cooking toddy, agar-agar, jellies, pineapple slices and cooked vegetables<sup>7</sup>. A juice drink made of hibiscus flowers was developed and is marketed together by the Malaysian, Agricultural Research and Development Institute. A decoction of hibiscus roots was offered, in Malaya traditional healing for the relief of venereal diseases and fever. This flower decoction was drunk as an antidote to poison. A preparation from the roots was used as eye drops for sore eyes<sup>8</sup>.

Molasses (one of the important byproducts of sugar industry) is the chief source for the production of ethanol in distilleries by fermentation method. About 08 (eight) liters of

wastewater is generated for every liter of ethanol production in distilleries, known as raw spent wash (RSW), which is known for high biological oxygen demand (BOD: 5000-8000mg/L) and chemical oxygen demand (COD: 25000-30000mg/L), undesirable color and foul odor<sup>9</sup>. Discharge of RSW into open field or nearby water bodies' results in environmental, water and soil pollution including threat to plant and animal lives. The RSW is highly acidic and contains easily oxidisable organic matter with very high BOD and COD<sup>10</sup>. Also, spent wash contains high organic nitrogen and nutrients<sup>11</sup>. By installing biomethanation plant in distilleries, reduces the oxygen demand of RSW, the resulting spent wash is called primary treated spent wash (PTSW) and primary treatment to RSW increases the nitrogen (N), potassium (K), and phosphorous (P) contents and decreases calcium (Ca), magnesium (Mg), sodium (Na), chloride (Cl), and sulphate ( $\text{SO}_4^{2-}$ )<sup>12</sup>. PTSW is rich in potassium (K), sulphur (S), nitrogen (N), phosphorous (P) as well as easily biodegradable organic matter and its application to soil has been reported to increase yield of sugar cane, rice<sup>13</sup>, wheat and rice, Quality of groundnut<sup>14</sup> and physiological response of soybean<sup>15</sup>. Diluted spent wash could be used for irrigation purpose without adversely affecting soil fertility<sup>16, 17, 18</sup>, seed germination and crop productivity<sup>19</sup>. The diluted spent wash irrigation improved the physical and chemical properties of the soil and further increased soil micro flora<sup>20</sup>; twelve pre-sowing irrigations with the diluted spent wash had no adverse effect on the germination of maize but improved the growth and yield<sup>21</sup>. Diluted spent wash increases the growth of shoot length, leaf number per plant, leaf area and chlorophyll content of peas<sup>22</sup>. Increased concentration of spent wash causes decreased seed germination, seedling growth and chlorophyll content in Sunflowers (*Helianthus annuus*) and the spent wash could safely used for irrigation purpose at lower concentration. The spent wash contained an excess of various forms of cations and anions, which are injurious to plant growth and these constituents should be reduced to beneficial level by diluting

spent wash, which can be used as a substitute for chemical fertilizer<sup>23</sup>. The spent wash could be used as a complement to mineral fertilizer to sugarcane<sup>24</sup>. The spent wash contained N, P, K, Ca, Mg and S and thus valued as a fertilizer when applied to soil through irrigation with water<sup>25</sup>. The application of diluted spent wash increased the uptake of Zinc (Zn), Copper (Cu), Iron (Fe) and Manganese (Mn) in maize and wheat as compared to control and the highest total uptake of these were found at lower dilution levels than at higher dilution levels. Mineralization of organic material as well as nutrients present in the spent wash was responsible for increased availability of plant nutrients. Diluted spent wash increase the uptake of nutrients, height, growth and yield of leaves vegetables<sup>26, 27</sup>, nutrients of cabbage and mint leaf, nutrients of top vegetables, pulses<sup>28</sup>, condiments, root vegetables and yields of condiments<sup>29, 30, 31</sup>, yields of some root vegetables in untreated and spent wash treated soil<sup>32, 33</sup>, yields of top vegetables (creepers), yields of tuber/root medicinal plants<sup>34, 35</sup>, yields of leafy medicinal plants, nutrients of creeper medicinal plants<sup>36</sup>, yields of leafy medicinal plants in normal and spent wash treated soil nutrients uptake of herbal medicinal plants in normal and spent wash treated soil, nutrients of leafy medicinal plants nutrients of ginger and turmeric in normal and spent wash treated soil nutrients of tubers/roots medicinal plants<sup>37</sup>.

However, no information is available on the studies of distillery spent wash irrigation on the yields of Rose and Hibiscus flowering plants irrigated by distillery spent wash. Therefore, the present investigation was carried out to study the influence of different concentration of spent wash on the yields of Rose and Hibiscus flowers.

## MATERIALS AND METHODS

Physico-chemical parameters and amount of nitrogen (N), potassium (K), phosphorous (P) and sulphur (S) present in the primary treated diluted spent wash (1:1, 1:2 and 1:3 SW) were analyzed by standard methods<sup>38</sup>. The PTSW was used for irrigation with a dilution of 1:1, 1:2 and 1:3. A

composite soil sample collected prior to spent wash irrigation was air-dried, powdered and analyzed for physico-chemical properties<sup>39-44</sup>. Flowering plants selected for the present investigation were Rose and Hibiscus. The sets were planted in different pots [50cm(h), 30cm (dia)] and irrigated (by applying 5-10mm/cm<sup>2</sup>

depends upon the climatic condition) with raw water (RW), 1:1 SW, 1:2 SW and 1:3 SW at the dosage of twice a week and rest of the period with raw water as required. Trials were conducted in triplicate; in each case yields of flowers were recorded.

**Table: 1 Chemical characteristics of distillery Spent wash**

Chemical parameters	PTSW	1:1 PTSW	1:2 PTSW	1:3 PTSW
pH	7.57	7.63	7.65	7.66
Electrical conductivity <sup>a</sup>	26400	17260	7620	5330
Total solids <sup>b</sup>	47200	27230	21930	15625
Total dissolved solids <sup>b</sup>	37100	18000	12080	64520
Total suspended solids <sup>b</sup>	10240	5380	4080	1250
Settleable solids <sup>b</sup>	9880	4150	2820	3240
COD <sup>b</sup>	41250	19036	10948	2140
BOD <sup>b</sup>	16100	7718	4700	2430
Carbonate <sup>b</sup>	Nil	Nil	Nil	Nil
Bicarbonate <sup>b</sup>	12200	6500	3300	1250
Total Phosphorous <sup>b</sup>	40.5	22.44	17.03	10.80
Total Potassium <sup>b</sup>	7500	4000	2700	1620
Calcium <sup>b</sup>	900	590	370	190
Magnesium <sup>b</sup>	1244.16	476.16	134.22	85
Sulphur <sup>b</sup>	70	30.2	17.8	8.4
Sodium <sup>b</sup>	520	300	280	140
Chlorides <sup>b</sup>	6204	3512	3404	2960
Iron <sup>b</sup>	7.5	4.7	3.5	2.1
Manganese <sup>b</sup>	980	495	288	160
Zinc <sup>b</sup>	1.5	0.94	0.63	0.56
Copper <sup>b</sup>	0.25	0.108	0.048	0.026
Cadmium <sup>b</sup>	0.005	0.003	0.002	0.001
Lead <sup>b</sup>	0.16	0.09	0.06	0.003
Chromium <sup>b</sup>	0.05	0.026	0.012	0.008
Nickel <sup>b</sup>	0.09	0.045	0.025	0.012
Ammonical Nitrogen <sup>b</sup>	750.8	352.36	283.76	178
Carbohydrates <sup>c</sup>	22.80	11.56	8.12	6.20

Units: a –  $\mu$ S, b – mg/L, c- %, PTSW - Primary treated distillery spent wash

**Table: 2 Amount of N, P, K and S (Nutrients) in distillery Spent wash**

Chemical parameters	PTSW	1:1 PTSW	1:2 PT SW	1:3 PTSW
Ammonical Nitrogen <sup>b</sup>	750.8	352.36	283.76	160.5
Total Phosphorous <sup>b</sup>	40.5	22.44	17.03	11.2
Total Potassium <sup>b</sup>	7500	4000	2700	1800
Sulphur <sup>b</sup>	70	30.2	17.8	8.6

Unit: b – mg/L, PTSW - Primary treated distillery spent wash

**Table: 3 Characteristics of experimental soil**

Parameters	Values
Coarse sand <sup>c</sup>	9.24
Fine sand <sup>c</sup>	40.14
Slit <sup>c</sup>	25.64
Clay <sup>c</sup>	20.60
pH (1:2 soln)	8.12
Electrical conductivity <sup>a</sup>	530
Organic carbon <sup>c</sup>	1.64
Available Nitrogen <sup>b</sup>	412
Available Phosphorous <sup>b</sup>	210
Available Potassium <sup>b</sup>	110
Exchangeable Calcium <sup>b</sup>	180
Exchangeable Magnesium <sup>b</sup>	272
Exchangeable Sodium <sup>b</sup>	113
Available Sulphur <sup>b</sup>	330
DTPA Iron <sup>b</sup>	204
DTPA Manganese <sup>b</sup>	206
DTPA Copper <sup>b</sup>	10
DTPA Zinc <sup>b</sup>	55

Units: a –  $\mu$ S, b – mg/L , c- %

**Table: 4 Characteristics of experimental soil (After harvest)**

Parameters	Values
Coarse sand <sup>c</sup>	9.69
Fine sand <sup>c</sup>	41.13
Slit <sup>c</sup>	25.95
Clay <sup>c</sup>	24.26
pH (1:2 soln)	8.27
Electrical conductivity <sup>a</sup>	544
Organic carbon <sup>c</sup>	1.98
Available Nitrogen <sup>b</sup>	434
Available Phosphorous <sup>b</sup>	218
Available Potassium <sup>b</sup>	125
Exchangeable Calcium <sup>b</sup>	185
Exchangeable Magnesium <sup>b</sup>	276
Exchangeable Sodium <sup>b</sup>	115
Available Sulphur <sup>b</sup>	337
DTPA Iron <sup>b</sup>	212
DTPA Manganese <sup>b</sup>	210
DTPA Copper <sup>b</sup>	12
DTPA Zinc <sup>b</sup>	60

Units: a –  $\mu$ S, b – mg/L,

**Table: 5 Average numbers of Rose and Hibiscus Flowers at different irrigations.**  
(Average number is taken from the ten plants)

Name of flowers	RW		1:1 SW		1:2SW		1:3 SW	
	No of Flowers	Size of Flowers (cm)	No of Flowers	Size of Flowers (cm)	No of Flowers	Size of Flowers (cm)	No of Flowers	Size of Flowers (cm)
Rose ( <i>Rosaceae species</i> )	15	22	--	-	10	20	17	24
Hibiscus ( <i>Malvaceae species</i> )	40	26	--	--	35	24	45	27

## RESULTS

Chemical composition of PTSW, 1:1, 1:2, and 1:3 SW such as pH, electrical conductivity, total solids (TS), total dissolved solids (TDS), total suspended solids (TSS), settleable solids (SS), chemical oxygen demand (COD), biological oxygen demand (BOD), carbonates, bicarbonates, total phosphorous (P), total potassium (K), ammonical nitrogen (N), calcium (Ca), magnesium (Mg), sulphur (S), sodium (Na), chlorides (Cl), iron (Fe), manganese (Mn), zinc (Zn), copper (Cu), cadmium (Cd), lead (Pb), chromium (Cr) and nickel (Ni) were analyzed and tabulated (Table-1). Amount of N, P, K and S contents are presented (Table-2). Characteristics of experimental soils such as pH, electrical conductivity, the amount of organic carbon, available nitrogen (N), phosphorous (P), potassium (K), sulphur (S), exchangeable calcium (Ca), magnesium (Mg), sodium (Na), DTPA iron (Fe), manganese (Mn), copper (Cu) and zinc (Zn) were analyzed and tabulated (Table-3). It was found that the soil composition is fit for the cultivation of plants, because it fulfils all the requirements for the growth of plants. It was found that the yields of both flowers was very good (100%) in 1:3 SW irrigation, while very poor (25%) in 1:1 SW, moderate (80%) in 1:2 SW and 95% in RW irrigation growth.

## DISCUSSION

Yields of Rose (*Rosa*) and Hibiscus (*Hibiscus rosasinensis*) flowers were very good in both 1:2 and 1:3 spent wash as compared to 1:1 SW and raw water. Irrigations (Table-5). This could be due to more absorption of plant nutrients (NPK) present in spent wash by plants at higher dilutions. No external fertilizer (either organic or inorganic) was required for the cultivation of plants and also it reduces the cost of cultivation. It was also found that no negative impact of heavy metals like lead, cadmium and nickel on the leaves of Rose and Hibiscus plants. The soil was tested after the harvest; found that there was no adverse effect on soil characteristics (Table-4).

## CONCLUSION

It is found that the yields of both flowers were largely influenced in case of 1:2 and 1:3 SW irrigations than with 1:1 SW and raw water. In the case of 1:1 SW irrigation, the plant sporting was very poor, this could be due to the formation of thick layer of spent wash on the surface of the soil, which makes the mask on the sets.. But 1:3 SW irrigation shows more uptakes of nutrients when compared to 1:2 SW in both plants. This could be due to the maximum absorption of nutrients by plants at more diluted spent wash. After harvest, soil was tested; found that there was no adverse

effect on characteristics. Since external application of fertilizer (either organic or inorganic) was not required for the cultivation of plants by spent wash irrigation media, this minimizes the cost of cultivation and elevates the economy of growers. Also spent wash serves as liquid fertilizer, non pollutant, and eco-friendly irrigation medium. Hence the spent wash can be conveniently used for irrigation purpose with required dilution without affecting environment and soil.

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